

143650

Thursday, March 17, 2016 2:05:24 PM

N900040100

Setup Start *NS1*

Stop ***NS2***

5

5

Reference:

Date:

Run Start *NR1*

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3237	Rev B								
100		0.00							
100	Small Fab					5	FF		MAR 22 2016
Small Fab	Memo	0.00							
Small Fab	Cut as per dwg D3237 (98" long)								
110	QC5- Inspect part completeness to step on W/O	0.00							
110						(5)			DAS 38 9-89
QC	Memo	0.00							MAR 22 2016
Quality Control									
120	Identify as per dwg & Stock Location:	0.00							
120									
Packaging	Memo	0.00				DAS 6			MAR 24 2016
Packaging						9-89			

Work Order ID 143650***143650***

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Item ID: D3237-1-0980 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Seal-98"
Start Date: 3/17/2016 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 3/23/2016 Req'd Qty: 5.00 ***5*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.01							
Quality Control									

MLJ MAR 29 2016

20160328

Picklist Print

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Work Order ID: 143650

143650

Parent Item: D3237-1-0980

D3237-1-0980

Parent Item Name: Seal-98"

Start Date: 3/17/2016

Required Date: 3/23/2016

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 11.04.26 as per dwg rev.B DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3237-1		Manufactured	No			100	f	235.9628	8.1666	42.98211			

D3237-1

**

FF

MAR 22 2016

Seal Retainer(\$ Per Ft)

Location

Loc Qty

Loc Code

ST420

235.9628316

128283

45.9836837

134740

189.979148

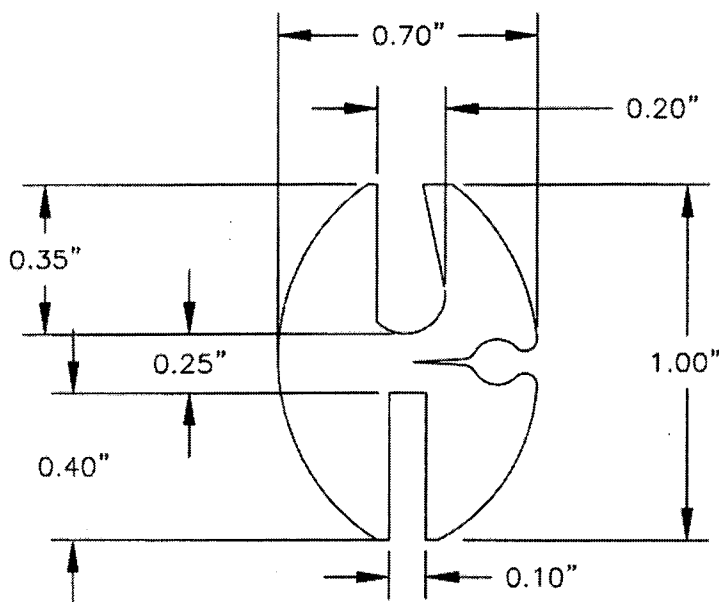
42.98211



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3237	REV. B SHEET 1 OF 1
DATE 04.05.05		TITLE SEAL	SCALE NTS
A	04.01.22	NEW ISSUE	
B	04.05.05	REMOVE (REF) & ADD QSI 018	

RELEASED
04.05.12

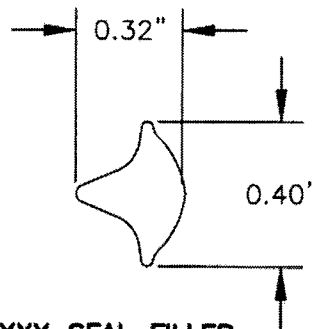
SPECIFICATION CONTROL DRAWING



D3237-1-XXXX SEAL RETAINER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0\" LONG EQUALS D3237-1-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1025
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED



D3237-3-XXXX SEAL FILLER

WHERE 'XXXX' IS LENGTH IN TENTHS OF INCHES
EG. 98.0\" LONG EQUALS D3237-3-0980

PURCHASE: MILL SUPPLY, INC. P/N R-1029
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE
SPECIFIED

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